16/12/2011 www.crouzet.com



Smart "Expandable" range with display XD26 Smart Part number 88974161



- "Modular" versions designed for application-specific functions and "application-specific" extensions (XA03, XA04W)
 Open to "standard" extensions (XN,XR,XE,XA)
- LCD with 4 lines of 18 characters and configurable backlighting

	Туре	Input	Output	Supply
88974141	XD10 Smart	6 digital (including 4 analogue)	4 relays 8 A	24 V DC
88974142	XD10 Smart	6 digital (including 4 analogue)	4 solid state 0.5 A (including 1 PWM)	24 V DC
88974143	XD10 Smart	6 digital	4 relays 8 A	100 →240 V AC
88974144	XD10 Smart	6 digital	4 relays 8 A	24 V AC
88974161	XD26 Smart	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V DC
88974162	XD26 Smart	16 digital (including 6 analogue)	10 solid state 0.5 A (including 4 PWM)	24 V DC
88974163	XD26 Smart	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 →240 V AC
88974164	XD26 Smart	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V AC
88974165	XD26 Smart	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	12 V DC

General environment characteristics for CB, CD, XD, XB, XR and XE product types

General environment characteristics for CB,	
Certifications	UL, CSA GL: except for 88 970 32x (pending)
Conformity with the low voltage directive	In accordance with 73/23/EEC: EN (IEC) 61131-2 (Open equipment)
Conformity with the EMC directive	In accordance with 89/336/EEC: EN (IEC) 61131-2 (Zone B) EN (IEC) 61000-6-2, EN (IEC) 61000-6-3 (*) EN (IEC) 61000-6-4 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Earthing	Not included
Protection rating	In accordance with IEC/EN 60529: IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree: 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation: 2000 m Transport: 3048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, test Fc Immunity to shock IEC/EN 60068-2-27, test Ea
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022/11 group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Operating temperature	-20 →+55°C (+40°C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 →+70°C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95% max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)
Screw terminals connection capacity	Flexible wire with ferrule =
	1 conductor: 0.25 to 2.5 mm ² (AWG 24AWG 14) 2 conductors 0.25 to 0.75 mm ² (AWG 24AWG 18) Semi-rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14) Rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14)
	2 conductors 0.2 to 1.5 mm ² (AWG 25AWG 16)

16/12/2011 www.crouzet.com

Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm) General characteristics See page 22, except: UI CSA -30 →+70°C (DC); -20 →+70° C (AC); Operating temperature @ 100% (Relays 6A) Operating temperature @ 66% (Relays 8A) Storage temperature -30 →+80°C Display with 4 lines of 18 characters, white characters on a blue background Processing characteristics of CB, CD, XD & XB product types CD, XD: Display with 4 lines of 18 characters LCD display Programming method Ladder or FBD/SFC (Grafcet) Program size Ladder: 120 lines FBD: CB, CD: 350 typical blocks XB, XD: 700 typical blocks Flash EEPROM **EEPROM** Removable memory 368 bits/200 words Back-up time in the event of power failure Program and settings in the controller: 10 years Program and settings in the plug-in memory: 10 years Data memory: 10 years Ladder: typically 20 ms FBD: 6 →90 ms Input acquisition time + 1 to 2 cycle times Response time 10 years (lithium battery) at 25 °C Clock data retention Clock drift Drift < 12 min/year (at 25 °C) 6 s/month (at 25 °C with user-definable correction of drift) Timer block accuracy 1% ± 2 cycle times Characteristics of products with AC power supplied vlaauS 24 V AC 100 →240 V AC Nominal voltage Operating limits -15% / +20% -15% / +10% or 20.4 V AC→28.8 V AC or 85 V AC→264 V AC Supply frequency range 50/60 Hz (+4% / -6%) 50/60 Hz (+ 4% / - 6%) or 47 \rightarrow 53 Hz/57 \rightarrow 63 Hz or 47 →53 Hz/57 →63 Hz Immunity from micro power cuts 10 ms (repetition 20 times) 10 ms (repetition 20 times) Max. absorbed power CB12-CD12-XD10-XB10: 4 VA CB12-CD12-XD10-XB10: 7 VA CB20-CD20: 6 VA CB20-CD20: 11 VA XD10-XB10 with extension - XD26-XB26: 7.5 VA XD10-XB10 with extension - XD26-XB26: 12 VA XD26-XB26 with extension: 10 VA XD26-XB26 with extension: 17 VA Isolation voltage 1780 V AC 1780 V AC Inputs 100 →240 V AC (-15% / +10%) 24 V AC (-15% / +20%) Input voltage 4.4 mA @ 20.4 V AC 0.24 mA @ 85 V AC 5.2 mA @ 24.0 V AC 0.75 mA @ 264 V AC 6.3 mA @ 28.8 V AC Input impedance $4.6 \text{ k}\Omega$ 350 kΩ ≥ 14 V AC ≥ 79 V AC Logic 1 voltage threshold Making current at logic state 1 > 2 mA > 0.17 mA Logic 0 voltage threshold ≤5 V AC ≤ 20 V AC (≤ 28 V AC: XE10, XR06, XR10, XR14) Release current at logic state 0 $< 0.5 \, \text{mA}$ < 0.5 mAResponse time with LADDER programming 50 ms 50 ms State 0 →1 (50/60 Hz) State $0 \rightarrow 1 (50/60 \text{ Hz})$ Configurable in increments of 10 ms Configurable in increments of 10 ms 50 ms min. up to 255 ms 50 ms min. up to 255 ms State 0 →1 (50/60 Hz) State 0 →1 (50/60 Hz) Maximum counting frequency In accordance with cycle time (Tc) and input response time (Tr): In accordance with cycle time (Tc) and input response time (Tr): $1/((2 \times Tc) + Tr)$ 1/ ((2 x Tc) + Tr) Sensor type Contact or 3-wire PNP Contact or 3-wire PNP Input type Resistive Resistive Isolation between power supply and inputs None None None None Protection against polarity inversions Yes Yes On LCD screen for CD and XD On LCD screen for CD and XD Characteristics of relay outputs common to the entire range Max. breaking voltage 5 →30 V DC 24 →250 V AC Breaking current CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays Electrical durability for 500 000 operating cycles Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A

16/12/2011 www.crouzet.com

. 0, . 2, 2 0	WWW.codeouco.
Max. Output Common Current	12 A for O8, O9, OA
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load: 10 Hz
	At operating current: 0.1 Hz
Mechanical life	10,000,000 (operations)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV
Response time	Make 10 ms
	Release 5 ms
Built-in protections	Against short-circuits: None
	Against overvoltages and overloads: None
Status indicator	On LCD screen for CD and XD
Oliver of the first of the first of the poliver of	Control of the Contro

Characteristics of product with DC power supplied

Supply

Nominal voltage	12 V DC	24 V DC
Operating limits	-13% / +20%	-20% / +25%
	or 10.4 V DC→14.4 V DC (including ripple)	or 19.2 V DC→30 V DC (including ripple)
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20 times)
Max. absorbed power	CB12 with solid state outputs: 1.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs: 3 W
	CD12: 1.5 W	XD10-XB10 with relay outputs: 4 W
	CD20: 2.5 W	XD26-XB26 with solid state outputs: 5 W
	XD26-XB26: 3 W	CB20-CD20 with relay outputs - XD26 with relay outputs: 6 W
	XD26-XB26 with extension: 5 W	XD10-XB10 with extension: 8 W
	XD26 with solid state outputs: 2.5 W	XD26-XB26 with extension: 10 W
Protection against polarity inversions	Yes	Yes

Digital inputs (I1 to IA and IH to IY)

Input voltage	12 V DC (-13% / +20%)	24 V DC (-20% / +25%)
Input current	3.9 mA @ 10.44 V DC 4.4 mA @ 12.0 V DC 5.3 mA @ 14.4 VDC	2.6 mA @ 19.2 V DC 3.2 mA @ 24 V DC 4.0 mA @ 30.0 VDC
Input impedance	2.7 kΩ	7.4 kΩ
Logic 1 voltage threshold	≥7 V DC	≥ 15 V DC
Making current at logic state 1	≥ 2 mA	≥ 2.2 mA
Logic 0 voltage threshold	≤3 V DC	≤ 5 V DC
Release current at logic state 0	< 0.9 mA	< 0.75 mA
Response time	1 →2 cycle times	1 →2 cycle times
Maximum counting frequency	Inputs I1 & I2: Ladder (1 kHz) & FBD (up to 6 kHz) Inputs I3 to IA & IH to IY: In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr)	Inputs I1 & I2: Ladder (1 kHz) & FBD (up to 6 kHz) Inputs I3 to IA & IH to IY: In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Analogue or digital inputs (IB to IG)

CB12-CD12-XD10-XB10	4 inputs IB →IE	4 inputs IB →IE
CB20-CD20-XB26-XD26	6 inputs IB →IG	6 inputs IB →IG

Inputs used as analogue inputs

inputs used as analogue inputs		
Measurement range	$(0 \rightarrow 10 \text{ V})$ or $(0 \rightarrow \text{V power supply})$	$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$
Input impedance	14 kΩ	12 kΩ
Input voltage	14.4 V DC max.	30 V DC max.
Value of LSB	14 mV, 4 mA	29 mV, 4 mA
Input type	Common mode	Common mode
Resolution	10 bits at max. input voltage	10 bits at max. input voltage
Conversion time	Controller cycle time	Controller cycle time
Accuracy at 25°C	± 5%	± 5%
Accuracy at 55°C	± 6.2%	± 6.2%
Repeat accuracy at 55 °C	± 2%	± 2%
Isolation between analogue channel and power supply	None	None
Cable length	10 m maximum, with shielded cable (sensor not isolated)	10 m maximum, with shielded cable (sensor not isolated)
Protection against polarity inversions	Yes	Yes
Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.	2.2 kΩ/0.5 W (recommended) 10 kΩ max.

Inputs used as digital inputs

inputs used as digital inputs		
Input voltage	12 V DC (-13% / +20%)	24 V DC (-20% / +25%)
Input current	0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC 1.0 mA @ 14.4VDC	1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC 2.5 mA @ 30.0 VDC
Input impedance	14 kΩ	12 kΩ
Logic 1 voltage threshold	≥ 7 V DC	≥ 15 VDC
Making current at logic state 1	≥ 0.5 mA	≥ 1.2 mA
Logic 0 voltage threshold	≤3 V DC	≤5 V DC
Release current at logic state 0	≤ 0.2 mA	≤ 0.5 mA
Response time	1 →2 cycle times	1 →2 cycle times
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1/ ($(2 \times Tc) + Tr)$
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP

16/12/2011 www.crouzet.com

Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Max. breaking voltage	5 →30 V DC 24 →250 V AC
Max. Output Common Current	12A for O8, O9, OA
Breaking current	CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays
Electrical durability for 500 000 operating cycles	Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load: 10 Hz At operating current: 0.1 Hz
Mechanical life	10,000,000 (operations)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV
Response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None
Status indicator	On LCD screen for CD and XD

Digital / PWM solid state output

CB12: O4	Digital / Pww Solid State output		
Breaking voltage	PWM solid state output*	9-1	
Nominal voltage 12-24 VDC 24 V DC 0.5 A 0.5 A 0.5 A 0.625 A	* Only available with "FBD" programming language	* Only available with "FBD" programming language	
Nominal current 0.5 A 0.525 A 0.625 A	Breaking voltage	10.4 →30 V DC	19.2 →30 V DC
Max. breaking current 0,625 A Voltage drop ≤ 2 V for I = 0.5 A (at state 1) Response time Make ≤ 1 ms Release ≤ 1 ms Release ≤ 1 ms Built-in protections Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against overvoltages (*) : Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load Yin the absence of a volt-free contact between the logic controller output and the load Min. load 1 mA 1 mA Maximum incandescent load 0,2 A / 12 V DC 0,1 A / 24 V DC 0,1 A / 24 V DC Galvanic isolation No No PWM frequency 14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz 112.90 Hz 25.80 Hz 451.59 Hz 1806.37 Hz PWM cyclic ratio 0 → 100% (256 steps for CD, XD and 1024 steps for XA) 0 → 100% (256 steps for CD, XD and 1024 steps for XA) PWM accuracy at 120 Hz < 5% (20% → 80%) load at 10 mA	Nominal voltage	12-24 VDC	24 V DC
Voltage drop S 2 V for I = 0.5 A (at state 1) S 2 V for I = 0.5 A (at state 1)	Nominal current	0.5 A	0.5 A
Make ≤ 1 ms Release ≤ 1 ms Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against overvoltages (*) : Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes Against overvoltages (*) : Yes	Max. breaking current	0,625 A	0,625 A
Release ≤ 1 ms	Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Against overvoltages (*) : Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load I mA Maximum incandescent load O,2 A / 12 V DC O,1 A / 24 V DC O,1 A / 24 V DC Galvanic isolation No No No PWM frequency 14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz PWM cyclic ratio O→100% (256 steps for CD, XD and 1024 steps for XA) PWM accuracy at 120 Hz Against overvoltages (*) : Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load 1 mA 1 mA 1 mA 0,1 A / 24 V DC 0,1 A / 24 V DC 0,1 A / 24 V DC 14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz 1806.37 Hz PWM accuracy at 120 Hz 			

Туре	Description	Code
M3 SOFT	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
PA	3 m serial link cable: PC →Millenium 3	88970102
PA	3 m USB link cable: PC →Millenium 3	88970109
PA	Millenium 3 →Bluetooth interface (class A 10 m)	88970104

Comment

Dimension Diagram : XD26 Smart

 $^{^{\}ast}$ to be marketed 1 $^{\rm st}$ quarter 2006

